



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

12 DEC. Store

D4417-011
Job Sheet 168136



Part No: D4417-011

Job Qty: 1 ea

Part Name: Q.R. Step Assembly (206L/407)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 12/7/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/6/17	0.00	0.00	Start Up Stores/Pkg1		HL 12/12/05
100	Packaging	1 pcs		12/6/17	0.00	0.00	Packaging1		HL 12/12/05
120	HandFinish	1 pcs		12/7/17	0.00	0.58	HandFinish4		HL 12/12/05
130	QC	1 pcs		12/7/17	0.00	0.00	QC5		38
210	Packaging	1 pcs		12/7/17	0.00	0.00	Packaging3		Sm 21
220	QC21-SA	1 Ea		12/7/17	0.00	0.00	QC21		DEC 6 2017

Part Op 120 - 1- ASSEMBLE AS PER DWG 2- USE CBL-1240 AND CBL-460 TO MAKE D2690-6. CUT CBL-1240 CABLE AND Descriptions: CRIMP CBL-460 AS PER DWG D2690

PK001

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN4C16A FM136741	2	12	0	0
	AN4C36A FM135848	2	18	0	0
	CBL-1240 5000836	1	129	0	0
	CBL-460 5011252	2	30	0	0
	D2570 F165350	4	144	0	0
	D4417-041 - 5009861	1	0	0	0
	D4418-1 F156848	2	6	0	0
	D4428-1 F151527	2	17	0	0
	MS17984-C415 FM136018	2	9	0	0
	MS21043-4	4	874	0	0
	NAS1149C0432R	8	1,164	0	0

FM138408-3 →

FM138441 →

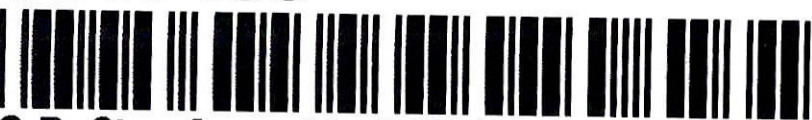
Part Specifications

Specifications could not be found.

Wor

Date _____

DART
AEROSPACE
S017450



Q.R. Step Assembly (206L/407)

PART NO: D4417 – 011
Revision:
Operation: Start up Operation
Change No: Mfg Date:

Mfg Date: 12/05/17
Job No: 168136

Work Order update only

						Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 613 632 - 5200 Email: sales@dartaero.com www.dartaerospace.com							
						Date _____							
						Work Order No. _____							
						Material _____							
						Internal Transport _____							
						Tribal Knowledge _____							
						LOA _____							
						Substation _____							
						Past Expiry Date _____							
						Misidentified _____							
						Use for Testing _____							
						Poor Information _____							
						Rushing _____							
						Product Improvement _____							
						Process Improvement _____							
						Manufacturing Process _____							
						Past Due _____							
						Cuffs _____							
						Crushing _____							
						Heat Treat _____							
						Wave/Twist in Tube _____							
						Marks/Chatter _____							
						OTHER : _____							
						PART NO: D4417-011							
						Revision:							
						Operation: Start up Operation							
						Change No:							
						Mfg Date: 12/05/17							
						Job No: 168136							
						AGAINST DEPARTMENT/PROCESS							
						Skid-tube _____							
						Machining _____							
						Thermoforming _____							
						Large Fab _____							
						Cross tube _____							
						Small Fab _____							
						Finishing _____							
						Composite _____							
						Water Jet _____							
						Prod. Eng. Coord. _____							
						Rec/Store/Packaging _____							
						Supplier _____							
						Engineering Quality _____							
						Other _____							
						QTY Effective :							
						Disposition							
						Completed By							
						Lead hand / Supervisor Approval Verification							
						QC / QA Coordinator Approval							
						MRB (QS1042) Approval							
						FAULT CATEGORY							
						Temperature/Cure _____							
						Set-up _____							
						BOM/Route _____							
						Broken/Damage/Defect _____							
						Inspection Incomplete/Unqualified _____							
						Contamination _____							
						Countersink _____							
						Cut Too Short _____							
						Instructions Incomplete/Unclear _____							
						Drill Holes _____							
						Power loss/Surge _____							
						Folio/Program _____							
						Grain _____							
						Weld _____							
						Wrong Stock Pulled _____							
						Out of Sequence _____							
						Off-set _____							
						Mismatched _____							
						Fit/Function _____							
						Misaligned/off center _____							
						Positioned Wrong _____							
						Outside Dimensions _____							
						Over/Under tolerance _____							
						Part Incorrect _____							
						Part Lost/Missing _____							
						Part Moved _____							
						Drawing _____							
						Finish _____							
						Misread _____							
						Turning Sequence _____							